



The following range is certified according to EN ISO 3834-2

- Scope of production:** - New build and repair of railway vehicles
- Base material(s):** - 1.1, 1.2, 11
(Group(s) according to EN ISO/TR 15608) - 2.2
- 5.1
- 8
- 22
- Dimension of items:** Thickness up to 50 mm, max. length 20 m,
max. \varnothing 4000 mm, max. piece weight 30 t
- Welding processes:** 111 Manual metal arc welding
(Process numbers according to EN ISO 4063) 131 MIG welding with solid wire electrode
135 MAG welding with solid wire electrode
141 TIG welding with solid filler material (wire / rod)
21 Resistance spot welding
24 Flash welding
- Welding supervisor:** Mr. Aleksandar Dordevič (IWE)
Deputy: Mr. Jovan Milojevič (IWE)
- Personnel for non-destructive testing:**
Responsible: Mr. Dragan Kolak
Deputy: -

All other relevant data are detailed in our report no 0686/50/2018.

Remarks:
None